

WHAT IS CLAIMED IS:

1. An order assembly production method comprising:
  - 5 preparing manufacturing schedules of several months on the basis of a demand forecast on a predetermined period basis that is shorter than a monthly basis, reviewing the manufacturing schedules every predetermined period, and issuing the reviewed manufacturing schedules of several months;
  - 10 issuing a procurement instruction of parts on the basis of the reviewed manufacturing schedules;
  - 15 issuing a manufacture instruction when an order is received from a customer; and
  - 15 assembling the parts in accordance with the manufacture instruction.
2. The method according to claim 1, wherein the number of days of the predetermined period basis that is shorter than the monthly basis is arbitrarily set.
3. The method according to claim 1, wherein the reviewed manufacturing schedules and the manufacture instruction are issued by a business department system and the procurement instruction of parts is issued by a manufacturing department system.
- 25 4. The method according to claim 3, wherein when the reviewed manufacturing schedules issued from the business department system is not realized, the manufacturing department system returns the fact to the

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business department system to request to further change  
the reviewed manufacturing schedules.

5. The method according to claim 3, wherein the  
manufacturing department system presents delivery time  
information for each predetermined period basis to the  
business department system.

10 6. The method according to claim 3, wherein the  
manufacturing department system presents delivery time  
information for each sales route, for each product  
model, and for each predetermined period basis to the  
business department system.

15 7. The method according to claim 3, wherein the  
manufacturing department system deposits the procured  
parts as a vendor managed inventory.

8. The method according to claim 7, wherein said  
vendor managed inventory includes a general-purpose  
intermediate product which can be used in common to a  
plurality of products.

20 9. An order assembly production method  
comprising:

25 preparing manufacturing schedules of several  
months on the basis of a demand forecast on a  
predetermined period basis that is shorter than a  
monthly basis, reviewing the manufacturing schedules  
every predetermined period while excepting a  
manufacturing schedule of a predetermined period from a  
target to be reviewed, and issuing the reviewed

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manufacturing schedules of several months;

calculating the number of order-acceptable products for each predetermined period excepted from the reviewed target and the scheduled number of

5 products to be manufactured for each subsequent predetermined period on the basis of the reviewed manufacturing schedules; and

making a response about delivery time to a customer with reference to the calculated number of

10 order-acceptable products.

10. The method according to claim 9, wherein the number of days of the predetermined period basis that is shorter than the monthly basis is arbitrarily set.

11. The method according to claim 9, wherein the reviewed manufacturing schedules are issued by a business department system and the number of order-acceptable products and the scheduled number of products are calculated by a manufacturing department system.

20 12. The method according to claim 11, wherein when the reviewed manufacturing schedules issued from the business department system is not realized, the manufacturing department system returns the fact to the business department system to request to further change the reviewed manufacturing schedules.

25 13. The method according to claim 11, wherein the manufacturing department system presents delivery time

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information for each predetermined period basis to the business department system.

14. The method according to claim 11, wherein the manufacturing department system presents delivery time information for each sales route, for each product model, and for each predetermined period basis to the business department system.

15. The method according to claim 11, wherein the manufacturing department system deposits the procured parts as a vendor managed inventory.

16. The method according to claim 15, wherein said vendor managed inventory includes a general-purpose intermediate product which can be used in common to a plurality of products.

17. The method according to claim 11, wherein when the number of order-acceptable products is smaller than the number of products predetermined in the manufacturing schedule of the predetermined period, the business department system allocates the number of order-acceptable products between sales routes.

18. An order assembly production system comprising:

a first system which prepares manufacturing schedules of several months on the basis of a demand forecast on a predetermined period basis that is shorter than a monthly basis and reviews the manufacturing schedules every predetermined period; and

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a second system which issues a procurement instruction of parts on the basis of the reviewed manufacturing schedules and, when receiving an assembly instruction from the first system in accordance with an order from a customer, instructs to start to assemble the parts.

19. The system according to claim 18, wherein the number of days of the predetermined period basis that is shorter than the monthly basis is arbitrarily set.

10 20. An order assembly production system comprising:

a first system which prepares manufacturing schedules of several months on the basis of a demand forecast on a predetermined period basis that is shorter than a monthly basis and reviews the manufacturing schedules every predetermined period while excepting a manufacturing schedule of a predetermined period from a target to be reviewed; and

20 a second system which issues a procurement instruction of parts on the basis of the reviewed manufacturing schedules and makes a response about the number of order-acceptable products for each predetermined period excepted from the reviewed target and the scheduled number of products to be manufactured for each subsequent predetermined period on the basis of the reviewed manufacturing schedules to the first system,

wherein the first system makes a response about delivery time to a customer with reference to the number of order-acceptable products.

21. The system according to claim 20, wherein the  
5 number of days of the predetermined period basis that  
is shorter than the monthly basis is arbitrarily set.